



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-7
Job Sheet 169069



Part No: D4021-7

Job Qty: 33 ea

Part Name: Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/6/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	33 Ea		12/4/17	0.00	0.00	Start Up Waterjet		SE
100	Waterjet	33 pcs		12/5/17	0.02	12.84	Waterjet1		SE
110	QC	33 pcs		12/5/17	0.00	0.00	QC2 Waterjet-3		SE DAS 38
120	QC	33 pcs		12/5/17	0.00	0.00	QC8-4		38
130	Large Fab	33 pcs		12/6/17	0.00	11.22	Large Fab 8		DAS 38 2017-12-5
140	QC	33 pcs		12/6/17	0.00	0.00	QC5		38
150	Packaging	33 pcs		12/6/17	0.00	0.00	Packaging3 Large Fab		DAS 38 2017-12-5
160	QC21-SA	33 Ea		12/6/17	0.00	0.00	QC21		DAS 38 2017-12-5

Part Op 100 - 1- Cut as per dwg D4021 2- Deburr as required

Descriptions: 130 - MAKE CHAMFER AS PER DWG

150 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B0.625X3.000	14	39	0	0

Part Specifications

Specifications could not be found.

Plex 12/1/17 8:31 AM Dart.lajeunesse.marie

QA Closed: _____ Date: _____ QA: _____ Date: _____		Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		AGAINST DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Thermofforming ☐ Large Fab ☐ Composite ☐ Small Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier		AGENCY ☐ Engineering ☐ Quality ☐ Other		MRB (QS1042) Approval		Date : _____		Step #: _____		QTY Effective : _____		Description Work Order Deviation																																																													
										Completed By _____		Hand / Supervisor _____		QA Coordinator _____																																																																	
Change No: _____ Operation: _____ Revision: _____ PART NO: _____																																																																															
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 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																															
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WORK ORDER NON-CONFORMANCE / UPDATE



